

Work Order ID 61611



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Monday, August 30, 2010 1:34:52 PM

Item ID: D412-705-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Oil Cooler Support Removable Lower Panel

Start Date: 8/30/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 9/6/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

H

Date: 10-8-30

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-705-023CHG001

for BG 10-9-02

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/9/2 (2)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

2 *100% in boxes*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: 31A	0.00							
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

ReoA

10/9/2010

20

10/09/02

Bd10-9-02

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Picklist Print

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Work Order ID: 61611

Parent Item: D412-705-023

Parent Item Name: Oil Cooler Support Removable Lower Panel

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 05.02.07 New issue KJ/JLM
IPP Rev:B ECN 1052 07-11-06 DD verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3-3A Bolt		Purchased	No			120	Each	287.0000	30	60			
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Location	Loc Qty	Loc Code
ST350	287	
113121	2	
114615	85	
115016	200	

AN9601D10 Washer	NAS1149D0363J	Purchased	No			120	Each	6.0000	30	60			
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Location	Loc Qty	Loc Code
ST	6	
107715	6	

MS21051-L3K Nut Plate		Purchased	No			120	Each	324.0000	2	4			
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Location	Loc Qty	Loc Code
ST301	324	
108078	24	
112669	100	
112865	100	
113236	100	

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D412-705-023



Parent Item Name: Oil Cooler Support Removable Lower Panel

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 2.00

Required Qty: 2.00

MS21069-L3K

Purchased

No

120

Each

150.0000

18

36

✓



Nut Plate

Pu 9/6/2 (D)

Location

Loc Qty

Loc Code

ST302

150

113840

50

113845

50

113875

50

~~1113840~~

~~1113875~~

W/O:		WORK ORDER CHANGES					
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